



**APPLICATION INSTRUCTIONS**  
**BULK**  
**Adhesive, Sealant, & Coating System**  
**BONDiT™ B-4x, B-5x, B-7x Product Lines**

- CAUTION! Use proper safety procedures at all time while working with RELTEK products.
- WEAR rubber gloves (such as Nitrile) and safety glasses.
- **SURFACE PREPARATION may be needed. Prepare surface by either sandblasting or abrading with #100-120 grit sandpaper.**
- **WIPE SUBSTRATE CLEAN with isopropyl alcohol (IPA) or Methyl Ethyl Ketone (MEK) for rubber surfaces. Allow substrate surface to dry thoroughly or evaporate.**
- MIX thoroughly Part A and Part B (2:1 by volume or weight) in a container of sufficient size to hold the product. Mixture may be heated gently to remove entrained air prior to application.
  - BONDiT B-481, B-481TH, B-482, B-482TH, B-45, and B-45TH are 2:1 ratio by volume or weight.
  - BONDiT B-4682, B-4682TH, B-46, B-46TH are 1:1 ratio by volume or weight.
  - BONDiT B-52, B-521, B-536, B-536TH, B-575, B-575TH, are 10:1 ratio by volume. See data sheet for by-weight ratio.
  - BONDiT B-755 and B-755TH are 4:1 ratio by volume. See data sheet for by-weight ratio.
- Apply adhesive / coating to the desired substrate evenly using a brush or other paint application techniques. After needed material is applied, spread evenly over surface.
- See applicable data sheet for curing guidelines

To review the entire line of RELTEK products, we invite you to visit the Website [www.RELTEKLLC.com](http://www.RELTEKLLC.com) or call for technical assistance (707) 284-8808.